



Installation Instructions:
#817762
2017-19 CHEVROLET CRUZE
1.4L ENGINE – HATCHBACK ONLY

FORCE II

409S[®] Stainless Steel

5/29/19

Removal:

- 1) Raise the vehicle up on a hoist or rack to working height. If you do not have access to a hoist or rack, raise the vehicle and support securely with jack stands.
- 2) Begin by applying a lubricant to the rubber exhaust isolator at the rear of the vehicle. This will make the removal and installation process much easier.
- 3) On the factory exhaust, locate the welded joint just forward of the OEM muffler. Support the factory muffler with a stand and cut the factory pipe through just in front of that weld. Remove the hanger on the muffler from the rubber mount on the vehicle and lower the muffler from the vehicle.
Note: Use a file or die grinder to deburr the pipe after cutting.



Installation:

- 1) Install the exhaust tip onto the muffler assembly and tighten the pinch bolt down enough to hold but still allow for adjustment. Slide the supplied 2.00" clamp onto the factory inlet pipe. Place the muffler assembly up into place and attach the hanger on the muffler into the rubber mount on the vehicle, then slide the muffler inlet onto the factory inlet pipe. Place the clamp over the Z-notch in the slip-fit and tighten enough to hold but still allow for adjustment. See photos below.



2) Adjust the muffler assembly and inlet pipe so that they are lined up correctly and tighten the clamp securely. Next adjust the stainless tip to the desired position and tighten the pinch bolt securely.



PACKING LIST

<u>Qty</u>	<u>Description</u>	<u>Part#</u>
1	Muffler Assembly	815425-443
1	Exhaust Tip	ST454
1	Parts Kit	PK840
1	2" Band Clamp	MC200BS



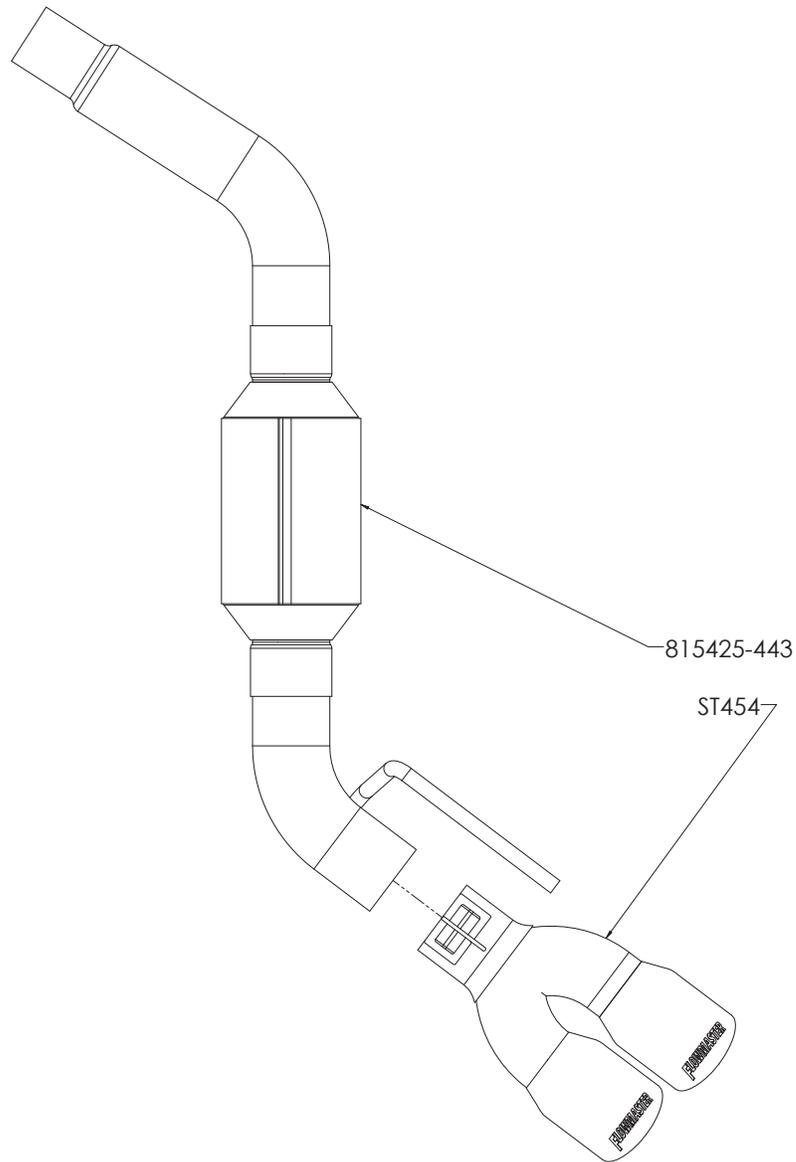
OUTLAW S E R I E S

409S® Stainless Steel

Installation diagram:

#817762

2017-19 CHEVY CRUZE HATCHBACK
1.4L ENGINE



DRAWN DATE	REV
01/04/17	00

Technical Support (866) 464-6553

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