

EARLS RECOMMENDED SETTINGS FOR CRIMP MACHINE D105M1101ERL

| HOSE | HOSE END | DIE # | SETTING | FINAL CRIMP O.D. RANGE |
|-----------|-------------|-------|---------|------------------------|
| 790004ERL | SUPER STOCK | 14MM | 2.00 | .525-.560 |
| 790006ERL | SUPER STOCK | 16MM | 2.50 | .700-.740 |
| 790008ERL | SUPER STOCK | 19MM | 2.60 | .835-.860 |
| 790010ERL | SUPER STOCK | 22MM | 4.40 | .985-1.020 |
| 790012ERL | SUPER STOCK | 25MM | 4.90 | 1.080-1.125 |
| 780004ERL | SUPER STOCK | 14MM | 1.90 | .525-.560 |
| 780006ERL | SUPER STOCK | 16MM | 2.40 | .700-.740 |
| 780008ERL | SUPER STOCK | 19MM | 2.90 | .835-.860 |
| 780010ERL | SUPER STOCK | 22MM | 4.40 | .985-1.020 |
| 780012ERL | SUPER STOCK | 25MM | 4.90 | 1.080-1.125 |
| 350004ERL | AUTO CRMP | 12MM | 3.00 | .460-.480 |
| 350006ERL | AUTO CRMP | 14MM | 0.50 | .585-.610 |
| 350008ERL | AUTO CRMP | 16MM | 1.80 | .660-.685 |
| 350010ERL | AUTO CRMP | 19MM | 2.30 | .790-.810 |
| 350012ERL | AUTO CRMP | 22MM | 2.90 | .960-.985 |
| 350016ERL | AUTO CRMP | 29MM | 1.80 | 1.160-1.185 |
| 390004ERL | AUTO CRMP | 12MM | 3.00 | .460-.480 |
| 390006ERL | AUTO CRMP | 14MM | 0.50 | .585-.610 |
| 390008ERL | AUTO CRMP | 16MM | 1.80 | .660-.685 |
| 390010ERL | AUTO CRMP | 19MM | 2.30 | .790-.810 |
| 390012ERL | AUTO CRMP | 22MM | 2.90 | .960-.985 |
| 390016ERL | AUTO CRMP | 29MM | 1.80 | 1.160-1.185 |
| 300004ERL | AUTO CRMP | 12MM | 3.00 | .460-.480 |
| 300006ERL | AUTO CRMP | 14MM | 0.50 | .585-.610 |
| 300008ERL | AUTO CRMP | 16MM | 1.80 | .660-.685 |
| 300010ERL | AUTO CRMP | 19MM | 2.30 | .790-.810 |
| 300012ERL | AUTO CRMP | 22MM | 2.90 | .960-.985 |
| 300016ERL | AUTO CRMP | 29MM | 1.80 | 1.160-1.185 |
| 400040ERL | AUTO CRMP | 12MM | 3.00 | .460-.480 |
| 400060ERL | AUTO CRMP | 14MM | 0.50 | .585-.610 |
| 400080ERL | AUTO CRMP | 16MM | 1.80 | .660-.685 |
| 400100ERL | AUTO CRMP | 19MM | 2.30 | .790-.810 |
| 400120ERL | AUTO CRMP | 22MM | 2.90 | .960-.985 |
| 400160ERL | AUTO CRMP | 29MM | 1.80 | 1.160-1.185 |

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| HOSE | HOSE END | DIE # | SETTING | FINAL CRIMP O.D. RANGE |
|-------------|--------------------|--------------|----------------|-------------------------------|
| 650004ERL | ULTRA FLEX | 12MM | 0.30 | .459-.470 |
| 650006ERL | ULTRA FLEX | 14MM | 1.90 | .595-.615 |
| 650008ERL | ULTRA FLEX | 19MM | 1.50 | .795-.815 |
| 650010ERL | ULTRA FLEX | 22MM | 2.00 | .925-.937 |
| 650012ERL | ULTRA FLEX | 25MM | 4.00 | 1.145-1.159 |
| 650016ERL | ULTRA FLEX | 34MM | 0.50 | 1.335-1.370 |
| 660004ERL | ULTRA FLEX | 12MM | 0.30 | .459-.470 |
| 660006ERL | ULTRA FLEX | 14MM | 1.90 | .595-.615 |
| 660008ERL | ULTRA FLEX | 19MM | 1.60 | .795-.815 |
| 660010ERL | ULTRA FLEX | 22MM | 2.20 | .925-.937 |
| 660012ERL | ULTRA FLEX | 25MM | 4.00 | 1.145-1.159 |
| 660016ERL | ULTRA FLEX | 34MM | 0.50 | 1.335-1.370 |
| 680006ERL | ULTRA PRO POLY | 14MM | 1.75 | .584-.588 |
| 680008ERL | ULTRA PRO POLY | 16MM | 2.00 | .670-.674 |
| 680010ERL | ULTRA PRO POLY | 19MM | 3.05 | .848-.852 |
| 680012ERL | ULTRA PRO POLY | 22MM | 3.05 | .982-.986 |
| 680016ERL | ULTRA PRO POLY | 29MM | 1.25 | 1.179-1.183 |
| 680020ERL | ULTRA PRO MONO | 34MM | 3.50 | 1.513-1.517 |
| 690006ERL | ULTRA PRO STAINLES | 14MM | 1.75 | .584-.588 |
| 690008ERL | ULTRA PRO STAINLES | 16MM | 2.00 | .670-.674 |
| 690010ERL | ULTRA PRO STAINLES | 19MM | 3.10 | .848-.852 |
| 690012ERL | ULTRA PRO STAINLES | 22MM | 3.40 | .982-.986 |
| 690016ERL | ULTRA PRO STAINLES | 29MM | 1.50 | 1.179-1.183 |
| 690020ERL | ULTRA PRO STAINLES | 34MM | 3.50 | 1.513-1.517 |